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question with answer &
explanation: 1) A code

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weld metal “h” as $h \leq 1\text{mm} + 0.1b$, max.
5mm, where “b” is the
width of the weld cap.

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centreline of a weld
bead could be caused
by: A. Use of damp flux
B. Lack of preheat C.
Arc voltage too high D.

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Weld bead too deep and very narrow 2.
When welding thin plate distortion can be minimised by: A.
Welding from both sides B.

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