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The Opel Astra F debuted in September 1991. With the Kadett E's successor, Opel adopted the Astra nameplate, which was already used by Vauxhall for the Kadett D and E (see Vauxhall Astra).It was offered as a three- or five-door hatchback, a saloon (sedan), and an estate (wagon) known as the Caravan and available with five doors only, bringing Opel's run of three-door wagons to an end at long last.

### Opel Astra - Wikipedia

The Vauxhall Astra is a small family car that has been built by Vauxhall since 1979. For its first two generations, the nameplate was applied to right-hand drive versions of the Opel Kadett for use in the UK. Since 1991, Opel has used the Astra nameplate on its B/C-platform.

### Vauxhall Astra - Wikipedia

In the Opel/Vauxhall Astra service and repair manual you will find information about: routine maintenance and servicing, OVH engine, OHC engines, DOHC (16-valve) engine, cooling, heating and ventilation ... VAUXHALL ASTRA OPEL KADETT WORKSHOP REPAIR MANUAL DOWNLOAD ALL 1990-1999 MODELS COVERED

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